



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-564-011
Job Sheet 200467



Part No: D205-564-011

Job Qty: 4 pcs ✓

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/19

Job Tracking No:

Due Date: 9/30/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs ✓	9/30/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S213399



Part: D205-564-011

Job No: 200467

Serial No/Batch: S213399

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-42 Issue 4 FAA STC SR005711

				0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	4 pcs	9/30/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	4 pcs	9/30/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	9/30/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	4 pcs	9/30/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
78
9-89

DAS
78
9-89

DAS OCT 0 1 2019

21
9-89

DAS
21
9-89

OCT 0 1 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-564-011
 LOCATION: FG015

10/1/2019

10/1/2019

F613

Job BOM

Part / Item	Component Name	Quantity	Operation	Contained
AN4-15A	Bolt	80 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S194320 ✓
D2274	Radius Block	80 pcs (20 ea) ✓	110-Packaging 1 - Pick Kit	S202685 ✓
D2521	Individual Bearpaw	8 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S207288 ✓
D2529	Washer	80 pcs (20 ea) ✓	110-Packaging 1 - Pick Kit	S206959 ✓
D3544-041	Clamp	16 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S206912 ✓
D4060-1	Ski Clamp, Top	32 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	S204444 ✓
D4061-1	Ski Cushion	32 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	S209031 ✓
MS21042L4	Nut	80 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S211536 ✓
NAS1149D0463J	Washer	80 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	S206969 ✓

04879 Thu 9-12-2019 Rosales, Oscar

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-15A	80	96	0
	D2274	80	473	0
	D2521	8	14	0
	D2529	80	1,010	0
	D3544-041	16	38	0
	D4060-1	32	66	0
	D4061-1	32	226	0
	MS21042L4	80	1,682	0
	NAS1149D0463J	80	2,806	0

Part Specifications

Specifications could not be found.